

LM49153 Boomer™ Mono Audio Subsystem with Class G Headphone Amplifier, Class D Speaker Amplifier, Noise Gate and Speaker Protection

Check for Samples: LM49153

FEATURES

- Class G Ground Referenced Headphone Outputs
- High Efficiency Class D Amplifier with Spread Spectrum
- No Clip
- Speaker Protection
- Noise Gate
- I²C Volume and Mode Control
- Advanced Click-and-Pop Suppression
- Micro-Power Shutdown

APPLICATIONS

- Feature Phones
- Smart Phones

KEY SPECIFICATIONS

- Class G Headphone Amplifier, HPV_{DD} = 1.8V, R_L = 32Ω
 - IDDQ_{HP}, 1.2mA (Typ)
 - P_{OUT}, THD+N ≤ 1%, 25mW (Typ)
 - HP V_{OS}, 0.5mV (Typ)
- Mono Class D Speaker Amplifier, R₁ = 8Ω, THD+N < 1%
 - P_{OUT} , LSV_{DD} = 5.0V, 1.35W (Typ)
 - $P_{OUT}, LSV_{DD} = 3.6V, 680mW (Typ)$
 - Efficiency 88% (Typ)

DESCRIPTION

The LM49153 is a fully integrated audio subsystem designed for portable handheld applications such as cellular phones. Part of Texas Instruments' PowerWise family of products, the LM49153 combines an earpiece switch, a high efficiency 25mW class G headphone amplifier, and a high efficiency 1.35W class D loudspeaker into a single device.

The headphone amplifiers feature Texas Instruments' class G ground referenced architecture that creates a ground-referenced output with dynamic supply rails for optimum efficiency. The class D amplifier features an ALC (Automatic Level Control) with a noise gate that provides both no-clip and speaker protection.

Mode selection, shutdown control, and volume are controlled through an I²C compatible interface.

Click and pop suppression eliminates audible transients on power-up/down and during shutdown. The LM49153 is available in an ultra-small 25-bump 0.4mm pitch DSBGA package (2.30mm x 2.42mm).

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Typical Application

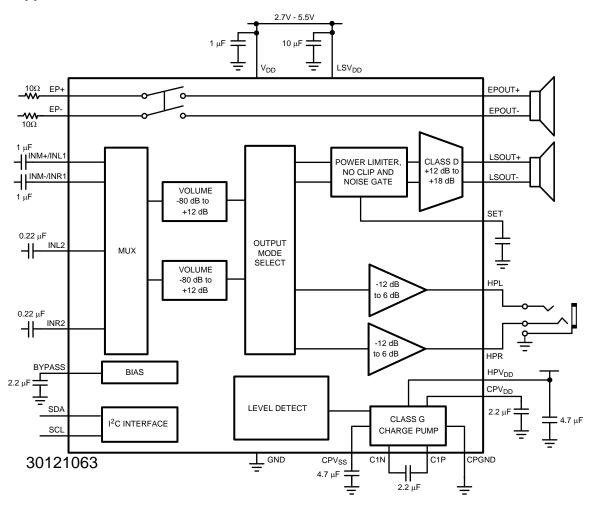


Figure 1. Typical Audio Amplifier Application Circuit

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Connection Diagram

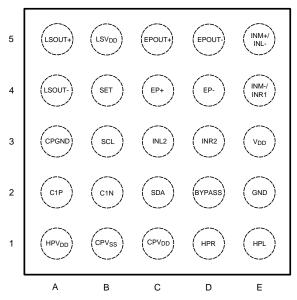


Figure 2. 25 Bump DSBGA Package Top View See Package Number YFQ0025

BUMP DESCRIPTION

Bump	Name	Description			
A1	HPV _{DD}	Headphone Power Supply			
A2	C1P	Charge Pump Flying Capacitor Positive Terminal			
А3	CPGND	Charge Pump Ground			
A4	LSOUT-	Loudspeaker Inverting Output			
A5	LSOUT+	Loudspeaker Non-Inverting Output			
B1	CPV _{SS}	Charge Pump Output			
B2	C1N	Charge Pump Flying Capacitor Negative Terminal			
В3	SCL	I ² C Serial Clock Input			
B4	SET	ALC Timing Set			
B5	LSV _{DD}	Loudspeaker Power Supply			
C1	CPV _{DD}	Charge Pump Power Supply			
C2	SDA	I ² C Serial Data Input			
C3	INL2	Left Channel Input 2			
C4	EP+	Earpiece Non-Inverting Input			
C5	EPOUT+	Earpiece Non-Inverting Output			
D1	HPR	Right Channel Headphone Output			
D2	BYPASS	Mid-Rail Bias Bypass Node			
D3	INR2	Right Channel Input 2			
D4	EP-	Earpiece Inverting Input			
D5	EPOUT-	Earpiece Inverting Output			
E1	HPL	Left Channel Headphone Output			
E2	GND	Ground			
E3	V _{DD}	Power Supply			
E4	INM-/INR1	Mono Channel Inverting Input/Right Channel Input 1			
E5	INM+/INL1	Mono Channel Non-Inverting Input/Left Channel Input 1			





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings (1)(2)(3)

Supply Voltage (V _{DD} , LSV _{DD}) ⁽¹⁾		6V	
Supply Voltage (HPV _{DD}) ⁽¹⁾		3V	
Storage Temperature		-635°C to +150°C	
Input Voltage		-0.3 to V _{DD} +0.3	
Power Dissipation (4)		Internally Limited	
ESD Rating ⁽⁵⁾		2.0kV	
ESD Rating ⁽⁶⁾		200V	
Junction Temperature		150°C	
Thermal Resistance	θ _{JA} (YFQ0025)	46°C/W	
Soldering Information See AN-1112 (SNVA009) "DSBGA Wafer Level Chip Scale Package"			

- (1) "Absolute Maximum Ratings" indicate limits beyond which damage to the device may occur, including inoperability and degradation of device reliability and/or performance. Functional operation of the device and/or non-degradation at the Absolute Maximum Ratings or other conditions beyond those indicated in the Recommended Operating Conditions is not implied. The Recommended Operating Conditions indicate conditions at which the device is functional and the device should not be operated beyond such conditions. All voltages are measured with respect to the ground pin, unless otherwise specified
- (2) The Electrical Characteristics tables list ensured specifications under the listed Recommended Operating Conditions except as otherwise modified or specified by the Electrical Characteristics Conditions and/or Notes. Typical specifications are estimations only and are not ensured.
- (3) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.
- (4) The maximum power dissipation must be derated at elevated temperatures and is dictated by T_{JMAX}, θ_{JA}, and the ambient temperature, T_A. The maximum allowable power dissipation is P_{DMAX} = (T_{JMAX} T_A) / θ_{JA} or the number given in *Absolute Maximum Ratings*, whichever is lower.
- (5) Human body model, applicable std. JESD22-A114C.
- (6) Machine model, applicable std. JESD22-A115-A.

Operating Ratings

	$T_{MIN} \le T_A \le T_{MAX}$	-40°C ≤ T _A ≤ +85°C
Temperature Range	Supply Voltage (V _{DD} , LSV _{DD})	$2.7V \le V_{DD} \le 5.5V$
	Supply Voltage (HPV _{DD})	1.7V ≤ HPV _{DD} ≤ 2.0V



Electrical Characteristics $V_{DD} = 3.6V$, $HPV_{DD} = 1.8V^{(1)(2)}$

The following specifications apply for V_{DD} = LSV $_{DD}$, A_{V} = 0dB, R_{L} = 15 μ H+8 Ω +15 μ H (Loudspeaker), R_{L} = 32 Ω (Headphone), C_{SET} = 0.1 μ F, f = 1kHz, ALC off, unless otherwise specified. Limits apply for T_{A} = 25°C. $^{(3)}$.

Symbol	D	One distance	LM4	9153	Units				
	Parameter	Conditions	Typical ⁽⁴⁾	Limits ⁽⁵⁾	(Limits)				
		V _{IN} = 0, No Load	,	"					
		EP Receiver (Output Mode Bit EP Bypass = 1)	0.3	2.5	μA (max)				
I _{DD}	Supply Current	LS only (Mode 2) $V_{DD}, LSV_{DD} \\ HPV_{DD}$	3.0 0	4.3	mA (max) mA				
-טט	Cuppiy Currons	$\begin{array}{l} \text{HP only (Mode 1)} \\ \text{V}_{\text{DD}} + \text{LSV}_{\text{DD}} \\ \text{HPV}_{\text{DD}} \end{array}$	1.8 1.2	2.5 1.6	mA (max) mA (max)				
		$ \begin{array}{c} \text{LS + HP (Mode 6)} \\ \text{V}_{\text{DD}} + \text{LSV}_{\text{DD}} \\ \text{HPV}_{\text{DD}} \end{array} $	4.3 1.2	5.5 1.6	mA (max) mA (max)				
I_{SD}	Shutdown Current	$V_{SCL} = V_{SDA} = 3.6V$	0.3	2.5	μA (max)				
		V _{IN} = 0, Mode 3, 6, 9							
V_{OS}	Output Offset Voltage	LS Output, $R_L = 8\Omega$, $A_V = 12dB$	9		mV				
		HP Output, $R_L = 32\Omega$, $A_V = 0$ dB	0.5		mV				
t _{WU}	Wake Up Time	HP Mode, C _{BYPASS} = 2.2µF Normal turn on time Fast turn on time	32 18		ms ms				
		Mute	-86		dB				
		Minimum Gain Setting (mono input)	-52.5	-51 -54	dB (max) dB (min)				
A _{VOL}	Volume Control	Maximum Gain Setting (mono input)	12	12.5 11.5	dB (max) dB (min)				
		Minimum Gain Setting (stereo input)	-80		dB (max) dB (min)				
		Maximum Gain Setting (stereo input)	18		dB (max) dB (min)				

Product Folder Links: LM49153

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^{(1) &}quot;Absolute Maximum Ratings" indicate limits beyond which damage to the device may occur, including inoperability and degradation of device reliability and/or performance. Functional operation of the device and/or non-degradation at the Absolute Maximum Ratings or other conditions beyond those indicated in the Recommended Operating Conditions is not implied. The Recommended Operating Conditions indicate conditions at which the device is functional and the device should not be operated beyond such conditions. All voltages are measured with respect to the ground pin, unless otherwise specified

⁽²⁾ The Electrical Characteristics tables list ensured specifications under the listed Recommended Operating Conditions except as otherwise modified or specified by the Electrical Characteristics Conditions and/or Notes. Typical specifications are estimations only and are not ensured.

⁽³⁾ Loudspeaker R_L is a resistive load in series with two inductors to simulate an actual speaker load. For $R_L = 8\Omega$, the load is $15\mu H + 8\Omega$, $+15\mu H$. For $R_L = 4\Omega$, the load is $15\mu H + 4\Omega + 15\mu H$.

⁽⁴⁾ Typical values represent most likely parametric norms at T_A = +25°C, and at the Recommended Operation Conditions at the time of product characterization and are not specified.

⁽⁵⁾ Datasheet min/max specification limits are specified by test or statistical analysis.



Electrical Characteristics $V_{DD} = 3.6V$, $HPV_{DD} = 1.8V^{(1)(2)}$ (continued)

The following specifications apply for V_{DD} = LSV $_{DD}$, A_V = 0dB, R_L = 15 μ H+8 Ω +15 μ H (Loudspeaker), R_L = 32 Ω (Headphone), C_{SET} = 0.1 μ F, f = 1kHz, ALC off, unless otherwise specified. Limits apply for T_A = 25°C. (3).

Symbol	Dangerata	One distance	LM4	9153	Units			
	Parameter	Conditions	Typical ⁽⁴⁾	Limits ⁽⁵⁾	(Limits)			
		LS Mode	1					
		Gain 0	12		dB			
		Gain 1	18		dB			
		HP Mode						
		Gain 0	6	5 7	dB (min) dB (max			
•	Octo	Gain 1	3		dB			
A_V	Gain	Gain 2	0		dB			
		Gain 3	-1.5		dB			
		Gain 4	-3		dB			
		Gain 5	-6		dB			
		Gain 6	-9		dB			
		Gain 7	-12	-13 -11	dB (min) dB (max			
^	Marta Attantian	LS Output	-80		dB			
A _{VMUTE}	Mute Attention	HP Output	-98		dB			
		Analog Switch	4.5	6	Ω (max)			
		MONO, RIN, LIN, Inputs						
R_{IN}	Input Resistance	Maximum Gain Setting	13	11 15.5	kΩ (min) kΩ (max			
		Minimum Gain Setting	110	90 130	kΩ (min) kΩ (max			
		LS Mode, $A_V = 18dB$, $R_L = 8\Omega$						
		$LSV_{DD} = 3.3V$	570		mW			
		LSV _{DD} = 3.6V	680	620	mW (mir			
D	Output Bausa	LSV _{DD} = 4.2V	935		mW			
Po	Output Power	LSV _{DD} = 5.0V	1350		mW			
		HP Mode, A _V = 6dB	!	*				
		$R_L = 16\Omega$	25		mW			
		$R_L = 32\Omega$	25	22	mW (min			
		f = 1kHz	<u> </u>					
TUDAN	Total Harmania Dietawia a Nat	LS Mode, P _O = 250mW, mono input	0.02		%			
THD+N	Total Harmonic Distortion + Noise	HP Mode, P _O = 12mW, Stereo input	0.02		%			
		EP Bypass Mode, $R_L = 32\Omega$	0.05		%			
		$f = 217Hz$, $V_{RIPPLE} = 200mV_{PP}$, $C_B = 2.2\mu F$, Inputs AC GND	1	1				
		LS Mode, mono input, A _V = 12dB	72		dB			
PSRR	Power Supply Rejection Ratio	LS Mode, stereo input, A _V = 12dB	64		dB			
	(Output referred)	HP Mode, mono input, ripple on V _{DD}	94		dB			
		HP Mode, mono input, ripple on HPV _{DD}	81		dB			
		HP Mode, stereo input, ripple on V _{DD}	80		dB			
		V _{RIPPLE} = 1V _{P-P} , f _{RIPPLE} = 217Hz, mono inpu	ut, A _V = 0dB					
CMRR	Common Mode Rejection Ratio	LS Mode 2	38		dB			
	-	HP Mode 1	51		dB			
		LOM L TUD N. 400	00		%			
η	Efficiency	LS Mode, THD+N = 1%	88		70			

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Electrical Characteristics $V_{DD} = 3.6V$, $HPV_{DD} = 1.8V^{(1)(2)}$ (continued)

The following specifications apply for V_{DD} = LSV $_{DD}$, A_V = 0dB, R_L = 15 μ H+8 Ω +15 μ H (Loudspeaker), R_L = 32 Ω (Headphone), C_{SET} = 0.1 μ F, f = 1kHz, ALC off, unless otherwise specified. Limits apply for T_A = 25 $^{\circ}$ C. $^{(3)}$.

Comple ed	Danamatan	Conditions	LM49153		Units	
Symbol	Parameter	Conditions	Typical ⁽⁴⁾	Limits ⁽⁵⁾	(Limits)	
		A-weighted, Inputs AC GND				
		LS Mode, mono input	46		μV	
ϵ_{OS}	Output Noise	LS Mode, stereo input	52		μV	
		HP Mode, mono input	11		μV	
		HP Mode, stereo input	11		μV	
SNR	Signal to Noise Ratio	LS Mode, P _O = 680mW, A-weighted, Mono HP Mode, P _O = 25mW, A-weighted	94 98		dB dB	
t _A	Noise Gate Attack Time	$I^2C = 1$ $I^2C = 0$	0.1 0.9		ms ms	
t _R	Noise Gate Release Time	$I^{2}C = 0$ $I^{2}C = 1$	1.2 2.1		s s	
СС	Clip Control	Low 010 Medium 011 High 100	7.3 7.8 8.1		V _{P-P} V _{P-P} V _{P-P}	
P _{LIMIT} Output Power Limit		LS Mode 1, THD+N ≤ 1%, Voltage Level (6) 001 010 011 100 101 110	4 4.8 5.6 6.4 7.2 8.0		V _{P-P} V _{P-P} V _{P-P} V _{P-P} V _{P-P}	
t _A	ALC Attack Time		0.5		ms	
t _R	ALC Release Time		200		ms	

⁽⁶⁾ The LM49153 ALC limits the output power to which ever is lower, the supply voltage or output power limit.

I^2C Interface Characteristics $V_{DD} = 3.6V^{(1)(2)}$

The following specifications apply for $A_V = 0 dB$, $R_L = 8\Omega$, f = 1 kHz, unless otherwise specified. Limits apply for $T_A = 25$ °C.

			ı	Units		
Symbol	Parameter	Conditions	Typical (3)	Limits (4)	(Limits)	
t ₁	SCL Period			2.5	μs (min)	
t ₂	SDA Setup Time			250	ns (min)	
t ₃	SDA Stable Time			0	ns (min)	
t ₄	Start Condition Time			250	ns (min)	
t ₅	Stop Condition Time			250	ns (min)	
V_{IH}	Input High Voltage			1.2	V (min)	
V_{IL}	Input Low Voltage			0.6	V (max)	

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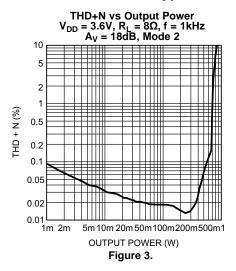
(4) Datasheet min/max specification limits are specified by test or statistical analysis.

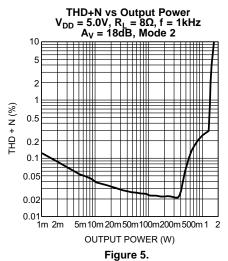
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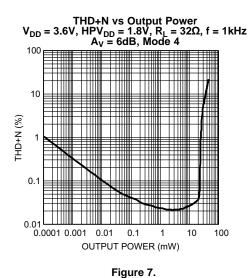
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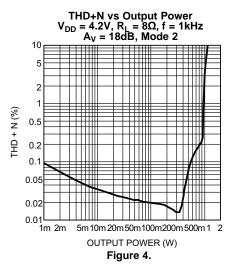


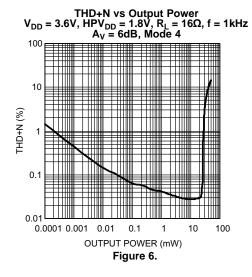
Typical Performance Characteristics⁽¹⁾

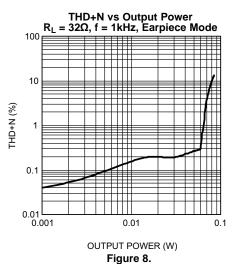












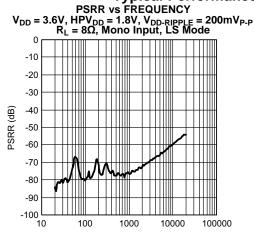
 Loudspeaker R_L is a resistive load in series with two inductors to simulate an actual speaker load. For R_L = 8Ω, the load is 15μH + 8Ω, +15μH. For R_L = 4Ω, the load is 15μH + 4Ω + 15μH.

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Typical Performance Characteristics⁽¹⁾ (continued)

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FREQUENCY (Hz) Figure 9.

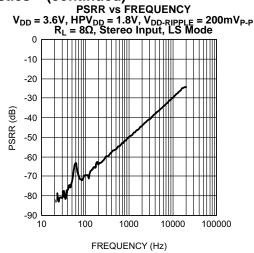
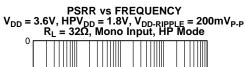
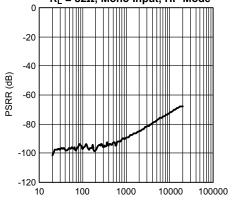


Figure 10.





FREQUENCY (Hz) Figure 11.

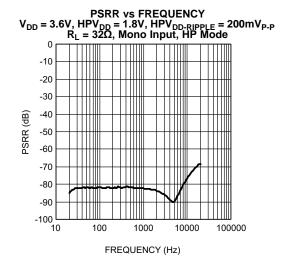
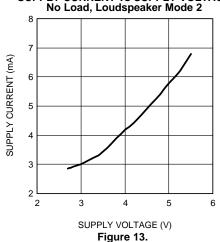


Figure 12.

SUPPLY CURRENT vs SUPPLY VOLTAGE



SUPPLY CURRENT vs SUPPLY VOLTAGE

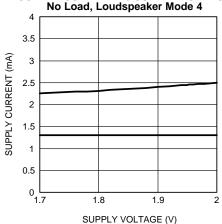


Figure 14.



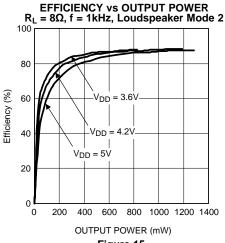
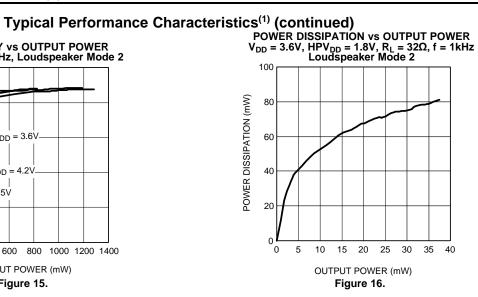
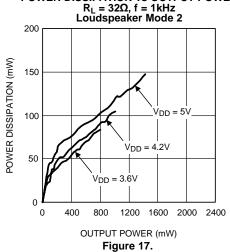


Figure 15.



POWER DISSIPATION vs OUTPUT POWER



OUTPUT POWER vs SUPPLY VOLTAGE

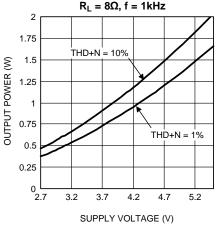
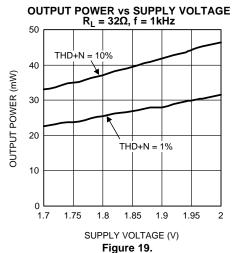


Figure 18.





APPLICATION INFORMATION

WRITE-ONLY I2C COMPATIBLE INTERFACE

The LM49153 is controlled through an I²C compatible serial interface that consists of a serial data line (SDA) and a serial clock (SCL). The clock line is uni-directional. The data line is bi-directional (open drain). The LM49153 and the master can communicate at clock rates up to 400kHz. Figure 20 shows the I²C interface timing diagram. Data on the SDA line must be stable during the HIGH period of SCL. The LM49153 is a transmit/receive slave-only device, reliant upon the master to generate the SCL signal. Each transmission sequence is framed by a START condition and a STOP condition (Figure 21). Each data word, device address and data, transmitted over the bus is 8 bits long and is always followed by an acknowledge pulse. The LM49153 device address is 1100000.

I2C BUS FORMAT

The I²C bus format is shown in Figure 21. The START signal, the transition of SDA from HIGH to LOW while SCL is HIGH, is generated, alerting all devices on the bus that a device address is being written to the bus.

The 7-bit device address is written to the bus, most significant bit (MSB) first, followed by the R/\overline{W} bit. $R/\overline{W}=0$ indicates the master is writing to the slave device, $R/\overline{W}=1$ indicates the master wants to read data from the slave device. Set $R/\overline{W}=0$; the LM49153 is a WRITE-ONLY device and will not respond the $R/\overline{W}=1$. The data is latched in on the rising edge of the clock. Each address bit must be stable while SCL is HIGH. After the last address bit is transmitted, the master device releases SDA, during which time, an acknowledge clock pulse is generated by the slave device. If the LM49153 receives the correct address, the device pulls the SDA line low, generating an acknowledge bit (ACK).

Once the master device registers the ACK bit, the 8-bit register data word is sent. Each data bit should be stable while SCL is HIGH. After the 8-bit register data word is sent, the LM49153 sends another ACK bit. Following the acknowledgement of the register data word, the master issues a STOP bit, allowing SDA to go high.

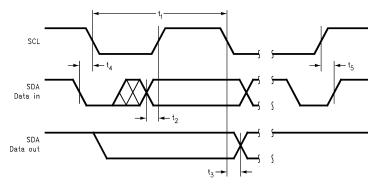


Figure 20. I²C Timing Diagram

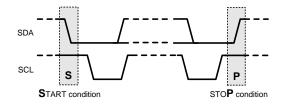


Figure 21. Example I²C Write Cycle

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Product Folder Links: LM49153



DEVICE ADDRESS REGISTER

Table 1. Device Address

	В7	В6	B5	B4	В3	B2	B1	B0 (W)
Device Address	1	1	1	1	1	0	0	0

I²C CONTROL REGISTER

Table 2. I²C Control

Register Name	В7	В6	B5	B4	В3	B2	B1	В0
Shutdown control	0	0	0	1	GAMP_ON	HPR_SD	ClassG_SD	PWR_ON
Mode control	0	0	1	EP	EP MODE_CONTROL			
Power limiter control	0	1	0	ATTACK_TIME POWER_LEVEL				
No clip control	0	1	1	RELEASE_TIME OUTPUT_CLIP_CONTROL			TROL	
Gain control	1	0	0	0	LSGAIN		HP_GAIN	
Volume control	1	0	1		LS	VOLUME/HP_VO	LUME	
LS control	1	1	0	0	NOISE_G	ATE_LEVEL	NOISE_G	SATE_TIME
Other control	1	1	1	0	0	0	0	0
Class-G control	1	1	1	0	0 1		CLASS_G_	TRIP_LEVEL
Other control	1	1	1	1	0	0	SS_EN	TURN_ON TIME

SHUTDOWN CONTROL REGISTER

Table 3. Shutdown Control

Bit	Name	Value	Description			
		This enables o	r disables the device.			
В0	PWR_ON	0	Device disabled			
		1	Device enabled			
		This enables o	r disables the Class G of the headphone.			
B1	B1 Class G_SD	0	Class G enabled			
		1	Class G disabled			
		This disables t	he right headphone output.			
B2	HPR_SD	0	Normal Operation			
		1	Right headphone disabled			
		This disables t	he gain amplifiers that are not in use to minimize I _{DD} .			
В3	B3 GAMP_ON	0	Normal Operation			
		1	Disable unused gain amplifiers			



MODE CONTROL REGISTER

Table 4. Mode Control

Bits	Field		Description								
B3:B0	B3:B0 MODE_	This set the different mixer output modes.									
	CONTROL	Mode	Input (Diff/SE) ⁽¹⁾	Input ⁽²⁾	SPK	HP	LS	HP(L)	HP(R)		
		0	0	Х	0	0	SD	SD	SD		
		1	0	Х	0	1	SD	GM X M	GM X M		
		2	0	Х	0	1	GM ⁽³⁾ X M ⁽⁴⁾	SD	SD		
		3	0	Х	1	1	GM X M	GM X M	GM X M		
		4	1	0	0	1	SD	GST X L1	GST X R1		
		5	1	0	1	0	GST ⁽⁵⁾ X (L1 + R1) ⁽⁶⁾⁽⁷⁾	SD	SD		
		6	1	0	1	1	GST X (L1 + R1)	GST X L1	GST X R1		
		7	1	1	0	1	SD ⁽⁸⁾	GST X L2	GST X R2		
		8	1	1	1	0	GST X (L2 + R2) ⁽⁶⁾⁽⁷⁾	SD	SD		
		9	1	1	1	1	GST X (L2 + R2)	GST X L2	GST X R2		
B4	EP	This ena	bles the receiver byp	ass path.	11						
		0			Norm	al output	mode operation				
		1			Enable	the rece	eiver bypass path				

- 0: Differential, 1: Single-Ended
 0: Stereo 1CH, 1: Stereo 2CH
 G_M: Differential input gain path
 M: Mono differential input
 G_{ST}: Single-Ended input path
 R1/R2: Right channel stereo input
 L1/L2: Left channel stereo input
 SD: Shutdown
- SD: Shutdown

VOLTAGE LIMIT CONTROL REGISTER

Table 5. Shutdown Control

Bits	Field	Description					
B2:B0	VOLTAGE	This sets the output voltage lin	This sets the output voltage limit level.				
	LEVEL	000	Voltage limit disabled				
		001	$V_{TH(VLIM)} = 4.0V_{P-P}$				
		010	$V_{TH(VLIM)} = 4.8V_{P-P}$				
		011	$V_{TH(VLIM)} = 5.6V_{P-P}$				
		100	$V_{TH(VLIM)} = 6.4V_{P-P}$				
		101	$V_{TH(VLIM)} = 7.2V_{P-P}$				
		110	$V_{TH(VLIM)} = 8.0V_{P-P}$				
		111	Voltage limit disabled				
B4:B3	ATTACK_	This sets the attack time of the	e automatic limiter control circuit based on $C_{SET} = 0.1 \mu F$.				
	TIME	00	0.7ms				
		01	0.975ms				
		10	1.5ms				
		11	2.025ms				



NO CLIP CONTROL REGISTER

Table 6. No Clip Control

Bits	Field	Description		
B2:B0	OUTPUT_CLIP_	This sets the output volta	ige limit level.	
	CONTROL	000	No Clip disabled, output clip control disabled	
		010	No Clip enabled, output clip control disabled	
		011	Low	
		100	Med	
		101	High	
B4:B3	RELEASE_TIME	This sets the release time	e of the automatic limiter control circuit.	
		00	1s	
		01	0.8s	
		10	0.65s	
		11	0.4s	

GAIN CONTROL REGISTER

Table 7. Gain Control

Bits	Field		Description
B2:B0	HP_GAIN	This sets the headphor	ne output gain level.
		000	0dB
		001	-1.5dB
		010	-3dB
		011	-6dB
		100	-9dB
		101	-12dB
		110	-15dB
		111	-18dB
В3	LS_GAIN	This sets the loudspeak	ker output gain level.
		0	12dB
		1	18dB

VOLUME CONTROL REGISTER

Table 8. Volume Control

VOLUME STEP	_G4	_G3	_G2	_G1	_G0	Stereo GAIN (dB)	Mono GAIN (dB)
1	0	0	0	0	0	-109	-115
2	0	0	0	0	1	-46.5	-52.5
3	0	0	0	1	0	-40.5	-46.5
4	0	0	0	1	1	-34.5	-40.5
5	0	0	1	0	0	-30	-36
6	0	0	1	0	1	-27	-33
7	0	0	1	1	0	-24	-30
8	0	0	1	1	1	-21	-27
9	0	1	0	0	0	-18	-24
10	0	1	0	0	1	-15	-21
11	0	1	0	1	0	-13.5	-19.5
12	0	1	0	1	1	-12	-18



Table 8. Volume Control (continued)

VOLUME STEP	_G4	_G3	_G2	_G1	_G0	Stereo GAIN (dB)	Mono GAIN (dB)
13	0	1	1	0	0	-10.5	-16.5
14	0	1	1	0	1	-9	-15
15	0	1	1	1	0	-7.5	-13.5
16	0	1	1	1	1	-6	-12
17	1	0	0	0	0	-4.5	-10.5
18	1	0	0	0	1	-3	-9
19	1	0	0	1	0	-1.5	-7.5
20	1	0	0	1	1	0	-6
21	1	0	1	0	0	1.5	-4.5
22	1	0	1	0	1	3	-3
23	1	0	1	1	0	4.5	-1.5
24	1	0	1	1	1	6	0
25	1	1	0	0	0	7.5	1.5
26	1	1	0	0	1	9	3
27	1	1	0	1	0	10.5	4.5
28	1	1	0	1	1	12	6
29	1	1	1	0	0	13.5	7.5
30	1	1	1	0	1	15	9
31	1	1	1	1	0	16.5	10.5
32	1	1	1	1	1	18	12

NOISE GATE CONTROL REGISTER

Table 9. Noise Gate Control

Bits	Field		Description			
B1:B0	NOISE_GATE_	This sets the noise gate attack and release time.				
	TIME	00	0.9ms	1.2s		
		01	0.9ms	2.1s		
		10	0.1ms	1.2s		
		11	0.1ms	2.1s		
B4:B3	NOISE_GATE_	This sets the noise gate trip I	level *			
	LEVEL	000	Noise gate	disabled		
		010	Low — 26	6mV _{RMS}		
		011	Medium — 40mV _{RMS}			
		100	High — 6	0mV _{RMS}		

CLASS-G CONTROL REGISTER

Table 10. Class-G Control

B4:B3	CLASS_G_TRIP_	This sets the Clas	ss G trip level and determines when the headphone rails switches.
	LEVEL	00	Highest Level Trip Point (Default)
		01	High Level Trip Point
		10	Medium Level Trip Point
		11	Low Level Trip Point



OTHER CONTROL REGISTER

Table 11. Other Control

В0	TURN_ON_TIME	This sets the turn on time.	
		0 Normal Turn On Time	
		1	Fast Turn On Time
B1	SS_EN	This enables Spread Spectrum.	
		0 Spread Spectrum Disabled	
		1	Spread Spectrum Enabled

DIFFERENTIAL AMPLIFIER EXPLANATION

The LM49153 features a differential input stage for the mono inputs, which offers improved noise rejection compared to a single-ended input amplifier. Because a differential input amplifier amplifies the difference between the two input signals, any component common to both signals is cancelled. An additional benefit of the differential input structure is the possible elimination of the DC input blocking capacitors. Since the DC component is common to both inputs, and thus cancelled by the amplifier, the LM49153 can be used without input coupling capacitors when configured with a differential input signal.

INPUT MIXER/MULTIPLEXER

The LM49153 includes a comprehensive mixer multiplexer controlled through the I²C interface. The mixer/multiplexer allows any input combination to appear on any output of LM49153. Multiple input paths can be selected simultaneously. Under these conditions, the selected inputs are mixed together and output on the selected channel. Table 4 (MODE CONTROL) shows how the input signals are mixed together for each possible input selection.

SHUTDOWN FUNCTION

The LM49153 features the following shutdown controls: Bit B4 (GAMP_ON) of the SHUTDOWN CONTROL register controls the gain amplifiers. When GAMP_SD = 1, it disables the gain amplifiers that are not in use. For example, in Modes 1, 4 and 5, the Mono inputs are in use, so the Left and Right input gain amplifiers are disabled, causing the I_{DD} to be minimized. Bit B0 (PWR_ON) of the SHUTDOWN CONTROL register is the global shutdown control for the entire device. Set PWR_ON = 0 for normal operation. PWR_ON = 1 overrides any other shutdown control bit.

CLASS D AMPLIFIER

he LM49153 features a mono class D audio power amplifier with a filterless modulation scheme that reduces external component count, conserving board space and reducing system cost. With no signal applied, the outputs (LSOUT+ and LSOUT-) switch between VDD and GND with 50% duty cycle, in phase, causing the two outputs to cancel. This cancellation results in no net voltage across the speaker, thus there is no current to the load in the idle state.

With an input signal applied, the duty cycle (pulse width) of the class D output changes. For increasing output voltage, the duty cycle of LSOUT+ increases, while the duty cycle of LSOUT- decreases. For decreasing output voltages, the converse occurs. The difference between the two pulse widths yields the differential output voltage.

ENHANCED EMISSION SUPPRESSION (E2S)

The LM49153 class D amplifier features Texas Instruments' patent-pending E²S system that reduces EMI, while maintaining high quality audio reproduction and efficiency. The E²S system features selectable spread spectrum and advanced edge rate control (ERC). The LM49153 class D ERC greatly reduces the high frequency components of the output square waves by controlling the output rise and fall times, slowing the transitions to reduces RF emissions, while maximizing THD+N and efficiency performance.



SPREAD SPECTRUM

The selectable spread spectrum mode minimizes the need for output filters, ferrite beads or chokes. In spread spectrum mode, the switching frequency varies randomly by 30% about a 300kHz center frequency, reducing the wideband spectral content, improving EMI emission radiated by the speaker and associated cables and traces. Where a fixed frequency class D exhibits large amounts of spectral energy at multiples of the switching frequency, the spread spectrum architecture spreads that energy over a larger bandwidth. The cycle-to-cycle variation of the switching period does not affect the audio reproduction, efficiency, or PSRR. Set bit B0 (SS_EN) of the SS CONTROL register to 1 to enable spread spectrum mode.

GROUND REFERENCE HEADPHONE AMPLIFIER

The LM49153 features a low noise inverting charge pump that generates an internal negative supply voltage. This allows the headphone outputs to be biased about GND instead of a nominal DC voltage, like traditional headphone amplifiers. Because there is no DC component, the large DC blocking capacitors (typically 220µF) are not necessary. The coupling capacitors are replaced by two small ceramic charge pump capacitors, saving board space and cost. Eliminating the output coupling capacitors also improves low frequency response. In traditional headphone amplifiers, the headphone impedance and the output capacitor from a high-pass filter that not only blocks the DC component of the output, but also attenuates low frequencies, impacting the bass response. Because the LM49153 does not require the output coupling capacitors, the low frequency response of the device is not degraded by external components. In addition to eliminating the output coupling capacitors, the ground referenced output nearly doubles the available dynamic range of the LM49153 headphone amplifiers when compared to a traditional headphone amplifier operating from the same supply voltage.

EARPIECE (EP) BYPASS

When B4 of MODE_CONTROL register is set to 1, earpiece amplifier is enabled and differential inputs are passed down to speaker outputs. This in turn disables the class D amplifier.

AUTOMATIC LIMITER CONTROL (ALC)

When enabled, the ALC continuously monitors and adjusts the gain of the loudspeaker amplifier signal path if necessary. The ALC serves two functions: voltage limiter/speaker protection and output clip prevention (No-Clip) with three clip controls levels. The voltage limiter/speaker protection prevents an output overload condition by maintaining the loudspeaker output signal below a preset amplitude (See VOLTAGE LIMITER section). The No Clip feature monitors the output signal and maintains audio quality by preventing the loudspeaker output from exceeding the amplifier's headroom (see NO CLIP/OUTPUT CLIP CONTROL section). The voltage limiter thresholds, clip control levels, attack and release times are configured through the I²C interface.

VOLTAGE LIMITER

The voltage limiter function of the ALC monitors and prevents the audio signal from exceeding the voltage limit threshold (Figure 22). The voltage limit threshold (V_{TH(VLIM)}) is set by bits B2:B0 in the Voltage Limit Threshold Register (see Table 5). Although the ALC reduces the gain of the speaker path to maintain the audio signal below the voltage limit threshold, it is still possible to overdrive the speaker output in which case loudspeaker output will exceed the voltage limit threshold and cause clipping on the output, and speaker damage is possible. Please see the ALC HEADROOM section for further details.

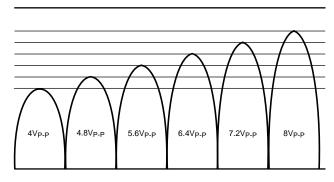


Figure 22. Voltage Limit Output Level



NO CLIP/OUTPUT CLIP CONTROL

The LM49153 No Clip circuitry detects when the loudspeaker output is near clipping and reduces the signal gain to prevent output clipping and preserve audio quality (Figure 23). Although the ALC reduces the gain of the speaker path to prevent output clipping, it is still possible to overdrive the speaker output. Please see the ALC HEADROOM section for further details.

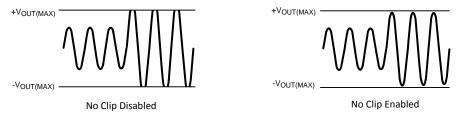


Figure 23. No Clip Function

The LM49153 also features an output clip control that allows a certain amount of clipping at the output in order to increase the loudspeaker output power. The clip level is set by B2:B0 in the No Clip Control Register (see Table 6). The clip control works by allowing the output to enter clipping before the ALC turns on and maintains the output level. The clip control has three levels: low, medium, and high. The low and high clip level control settings give the lowest distortion and highest distortion respectively on the output (see SHUTDOWN FUNCTION). The actual output level of the device will depend upon the supply voltage, and the output power will depend upon the load impedance.

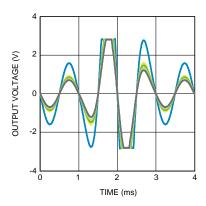


Figure 24. Clip Control Levels

ALC HEADROOM

When either voltage limiter or no clip is enabled, it is still possible to drive LM49153 into clipping by overdriving the input volume stage of the signal path beyond its output dynamic range. In this case, clipping occurs at the input volume stage, and although ALC is active, the gain reduction will have no effect on the output clipping. The maximum input that can safely pass through the input volume stage can be calculated by following formula:

$$V_{IN} \le \frac{V_{DD}}{Av \text{ (volume gain)}}$$
 (1)

So in the case of 0 dB volume gain, audio input has to be less than V_{DD} for both voltage limiter or No clip settings.

When voltage limiter is enabled, ALC can reach its max attenuation for lower voltage limit levels as shown in the Figure 26. Typically, after the ALC started working, with 6dB of audio input change ALC is well within its regulation. Voltage limiter Input headroom can be increased by switching to the LS_GAIN to 18dB in the Gain Control Register (see Table 7).



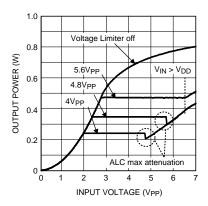


Figure 25. Voltage Limiter Function $V_{DD} = 3.3V$, $R_L = 8\Omega + 30\mu H$ $f_{IN} = 1kHz$, LS_GAIN = 0

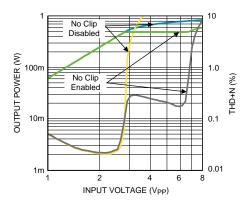


Figure 26. No Clip Function $V_{DD}=3.3V,\,R_L=8\Omega+30\mu H$ $f_{IN}=1kHz,\,LS_GAIN=0$ Gray, Yellow = THD+N vs Input Voltage

When No Clip is enabled, class D speaker output reduces when it's about to enter clipping region and power stay constant as long as V_{IN} is less than V_{DD} for 0dB volume gain (see Figure 26). For example, in the case of V_{DD} = 3.3V, there is a 6dB of headroom for the change in input. Please see the ALC typical performance curves for additional plots relating to different supply voltages and LS_GAIN settings for specific application parameters.

ATTACK TIME

Attack time (t_{ATK}) is the time it takes for the gain to be reduced by 6dB (LS_GAIN = 0) once the audio signal exceeds the ALC threshold. Fast attack times allow the ALC to react quickly and prevent transients such as symbol crashes from being distorted. However, fast attack times can lead to volume pumping, where the gain reduction and release becomes noticeable, as the ALC cycles quickly. Slower attack times cause the ALC to ignore the fast transients, and instead act upon longer, louder passages. Selecting an attack time that is too slow can lead to increased distortion in the case of the No Clip function, and possible output overload conditions in the case of the Voltage limiter. The attack time is set by a combination of the value of C_{SET} and the attack time coefficient as given by Equation 2:

$$t_{ATK} = 20k\Omega C_{SET} / \alpha_{ATK}$$
 (2)

Where α_{ATK} is the attack time coefficient (Table 12) set by bits B4:B3 in the Voltage Limit Control Register (see Table 5). The attack time coefficient allows the user to set a nominal attack time. The internal $20k\Omega$ resistor is subject to temperature change, and it has tolerance between -11% to +20%.



Table 12. Attack Time Coefficient

B5	B4	α _{ATK}
0	0	2.667
0	1	2
1	0	1.333
1	1	1

RELEASE TIME

Release time (t_{RL}) is the time it takes for the gain to return from 6dB (LS_GAIN = 0) to its normal level once the audio signal returns below the ALC threshold. A fast release time allows the ALC to react quickly to transients, preserving the original dynamics of the audio source. However, similar to a fast attack time, a fast release time contributes to volume pumping. A slow release time reduces the effect of volume pumping. The release time is set by a combination of the value of C_{SET} and release time coefficient as given by Equation 3:

$$t_{RL} = 20M\Omega C_{SET} / \alpha_{RL}$$
 (s) (3)

where α_{RL} is the release time coefficient (Table 13) set by bits B4:B3 in the No Clip Control Register. The release time coefficient allows the user to set a nominal release time. The internal $20M\Omega$ is subject to temperature change, and it has tolerance between -11% to +20%.

Table 13. Release Time Coefficient

B5	В4	α_{RL}
0	0	2
0	1	2.5
1	0	3
1	1	5

PROPER SELECTION OF EXTERNAL COMPONENTS

ALC Timing (C_{SET}) Capacitor Selection

The recommended range value of C_{SET} is between .01 μ F to 1 μ F. Lowering the value below .01 μ F can increase the attack time but LM49153 ALC ability to regulate its output can be disrupted and approaches the hard limiter circuit. This in turn increases the THD+N and audio quality will be severely affected.

Charge Pump Capacitor Selection

Use low ESR ceramic capacitors (less than $100m\Omega$) for optimum performance.

Charge Pump Flying Capacitor (C1)

The flying capacitor (C1) affects the load regulation and output impedance of the charge pump. A C1 value that is too low results in a loss of current drive, leading to a loss of amplifier headroom. A higher valued C1 improves load regulation and lowers charge pump output impedance to an extent. Above $2.2\mu F$, the $R_{DS(ON)}$ of the charge pump switches and the ESR of C1 and C2 dominate the output impedance. A lower value capacitor can be used in systems with low maximum output power requirements.

Charge Pump Hold Capacitor (C2)

The value and ESR of the hold capacitor (C2) directly affects the ripple on CPV_{SS}. Increasing the value of C2 reduces output ripple. Decreasing the ESR of C2 reduces both output ripple and charge pump output impedance. A lower value capacitor can be used in systems with low maximum output power requirements.

Input Capacitor Selection

Input capacitors may be required for some applications, or when the audio source is single-ended. Input capacitors block the DC component of the audio signal, eliminating any conflict between the DC component of the audio source and the bias voltage of the LM49153. The input capacitors create a high-pass filter with the input resistors R_{IN} . The -3dB point of the high-pass filter is found using Equation 4 below.



$$f = 1 / 2\pi R_{\rm IN} C_{\rm IN} \quad (Hz) \tag{4}$$

Where the value of R_{IN} is given in the Electrical Characteristics Table.

High-pass filtering the audio signal helps protect the speakers. When the LM49153 is using a single-ended source, power supply noise on the ground is seen as an input signal. Setting the high-pass filter point above the power supply noise frequencies, 217Hz in a GSM phone, for example, filters out the noise such that it is not amplified and heard on the output. Capacitors with a tolerance of 10% or better are recommended for impedance matching and improved CMRR and PSRR.

DEMO BOARD GUIDELINES

Introduction

The LM49153 demoboard is shown in Figure TBD.

Quick Start Guide:

- Connect the one end of the USB cable to the PC that will be used to control the demo board and the other end to J1 of the LM49153 demo board.
- 2. Install the LM49153 I²C interface software.
- Apply 2.7V to 5.5V to the header labeled V_{DD} and apply a ground connection to the header labeled GND above C5.
- Apply 1.7V to 2.0V to the header labeled HPV_{DD} and apply a ground connection to the header labeled GND7.
- 5. Apply a mono differential signal or two single-ended signal to headers labeled INM-/INR1 and INM+/INL1. Then, apply a single-ended signal to headers labeled INL2 and INR2.

6.

- (a) For class D speaker output, connect a speaker or load (≥4Ω) to LSOUT- and LSOUT+ header pins (a low pass filter may be required for measurements).
- (b) For headphone output, connect either through headphone output jack or HPR and HPL header pins.
- 7. Run the LM49153 I²C interface software, select desired mode, set 0dB volume gain, and Power on options from the GUI.

Board Features

The LM49153 demonstration board has all of the necessary connections, using 100mil headers, to apply the power supply voltage and the audio input signals. The Class D amplifier's output is available on 100mil headers. The Class AB headphone's amplified audio signal is available on both a stereo headphone jack and 100 mil headers. The input and output of the earpiece analog switch are also available on 100mil headers. On-board I²C signal generation microcontroller allows for a convenient connection via USB jack.

Connections

Headers/Jumpers Description	Function/Use
V _{DD} and GND	Power supply connection. Connect an external power supply's positive voltage source to V _{DD} and the supply's ground source to GND header pins respectively.
HPV _{DD} and GND7 Headphone power supply connection. Connect an external power supply's positive voltage source to F and the supply's ground source to GND7 header pins respectively.	
INM+/INL1 and INM-/INR1	These header pins provide a connection to a mono differential or stereo left and right single-ended input.
INL2 and INR2	These header pins provide a connection to stereo left and right single-ended input.
EP+ and EP-	These header pins provide a connection to the input of the earpiece bypass switch.
LSOUT- and LSOUT+ These header pins provide a connection to Class D loudspeaker outputs. Apply a load greater pass filter may be required for measurements.	
HPL and HPR	These header pins provide a connection to headphone outputs. Apply a load greater than 16Ω .
J1	J1 provides a USB connection to control the LM49153.
JU1	Stereo headphone jack



Power Supply Sequencing

The LM49153 uses two power supply voltages, V_{DD} for the Class D and HPV_{DD} for the Headphones. If using two separate power supplies, apply V_{DD} first before applying HPV_{DD} to ensure proper operation.

I²C Interface GUI Software

The LM49153 demo board has the I²C signal generation microcontroller integrated and will generate the address byte and the data byte when used with the LM49153 GUI software (see Figure 27).

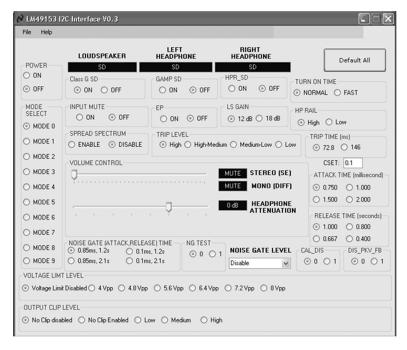


Figure 27. GUI Software

Software Installation Instructions

- 1. Unzip the LM49153 setup.zip file to a specified folder.
- 2. Run "LM49153 setup.msi" from the specified folder. If prompted to install Microsoft framework 2.0, please proceed to do so, internet connection may be required)
- 3. The LM49153 Control Software installation will begin.

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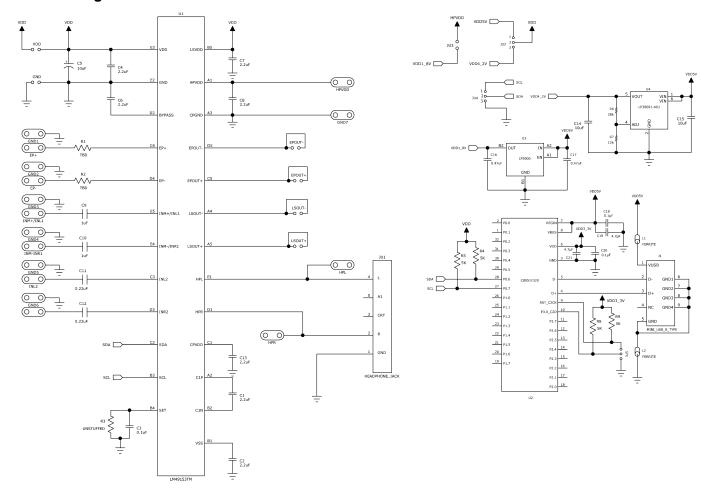


Bill Of Materials

Item	Ref Designator	Part Description	Manufacturer	Part Number	Value	Footprint	Qty
1	РСВ	LM49153EVAL PCB	Texas Instruments	551600453-001 RevA			1
2	U1	LM49153TMEVAL IC	Texas instruments	LM49153TM			1
3	U2	C8051F320	Silicon Labs	C8051F320		LQFP-32	1
4	U3	LP5900	Texas instruments	LP5900TL-1.8		uSMD-4	1
5	U4	LP38691-ADJ	Texas instruments	LP38691SD-ADJ		LLP-6	
6	C1, C4, C6, C7, C13	Ceramic Capacitor	Panasonic	ECJ-1VB1A225K	2.2uF	603	7
7	C5	Tantalum capacitor	AVX	TPSB106K016R0800	10uF	B Case	1
8	C9, C10	Ceramic Capacitor	Taiyo Yuden	EMK316B7105KF-T	1uF	1206	2
9	C11, C12	Ceramic Capacitor	Panasonic	ECJ-3VB1C224K	0.22uF	1206	2
10	C14, C15	Ceramic Capacitor	Taiyo Yuden	JMK107BJ106MA-T	10uF	603	2
11	C16, C17	Ceramic Capacitor	Kemet	C0603C474K4RACTU	0.47uF	603	2
12	C3, C18, C20	Ceramic Capacitor	Kemet	C0603C104J3RACTU	0.1uF	603	2
13	C2, C8, C19, C21	Ceramic Capacitor	Taiyo Yuden	LMK107BJ475KA-T	4.7uF	603	2
14	J1	Mini USB B Type	Hirose	UX60-MB-5ST			1
15	JU1	5-pole Headphone Jack	Switch Craft	35RAPC4BH3			1
16	L1, L2	FERRITE	Murata	BLM21PG300SN1D	FERRITE CHIP 30 OHM 3000MA 0805	805	2
17	R1, R2	0603 Resistor	Panasonic	ERJ-3EKF10R0V	10ohm	603	2
18	R4, R5, R8, R9	0603 Resistor	Vishay/Dale			603	4
19	R6	0603 Resistor	Vishay/Dale			603	1
20	R7	0603 Resistor	Vishay/Dale			603	1
21	EP+, EP-, EPOUT+, EPOUT-, GND, GND1, GND2, GND3, GND4, GND5, GND6, GND7, GND8, HPL, HPR, HPVDD, INL2, INM+/INL1, INM-/INR1, INR2, VDD, LSOUT+, LSOUT-, JU3	2–pin 100 mil Jumper	АМР	87220–2			24
22	JU2, JU4, JU5	CONN HEADR BRKWAY. 10003POS STR	TYCO	9–146285–0–03			
23	R3						



Demo Board Schematic Diagram



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Demo Board Layout

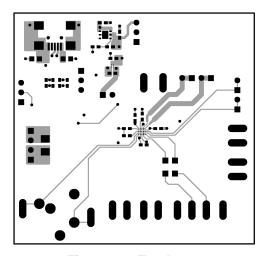


Figure 28. Top Layer

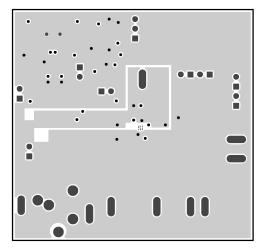


Figure 30. Layer 2

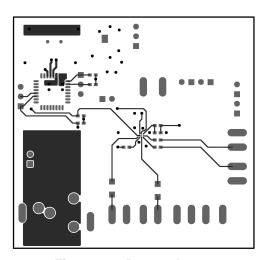


Figure 32. Bottom Layer

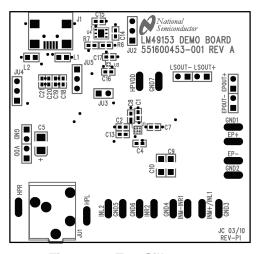


Figure 29. Top Silkscreen

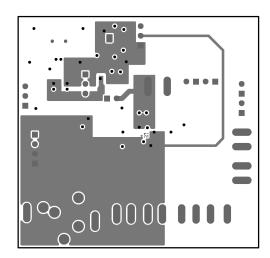


Figure 31. Layer 3

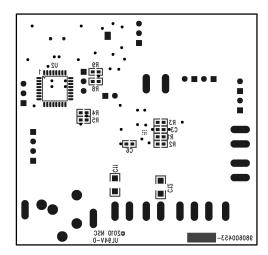


Figure 33. Bottom Silkscreen



Revision History

Rev	Date	Description
1.0	12/02/10	Initial WEB released.
1.01	12/08/10	Text edits.
1.02	03/31/11	Changed the Typical value on Xtalk from 68 to 78 (EC table).
1.03	04/01/11	Changed the Typical value on Xtalk from 78 to 80 (EC table).
С	05/03/13	Changed layout of National Data Sheet to TI format.

Submit Documentation Feedback



PACKAGE OPTION ADDENDUM

10-Dec-2020

PACKAGING INFORMATION

www.ti.com

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
LM49153TME/NOPB	ACTIVE	DSBGA	YFQ	25	250	RoHS & Green	SNAGCU	Level-1-260C-UNLIM	-40 to 85	GO1	Samples
LM49153TMX/NOPB	ACTIVE	DSBGA	YFQ	25	3000	RoHS & Green	SNAGCU	Level-1-260C-UNLIM	-40 to 85	GO1	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

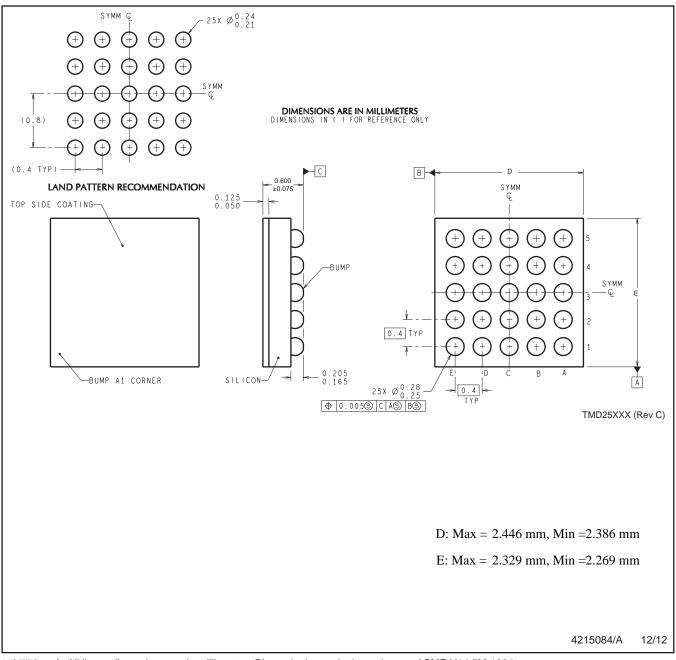
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10-Dec-2020



NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994. B. This drawing is subject to change without notice.



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